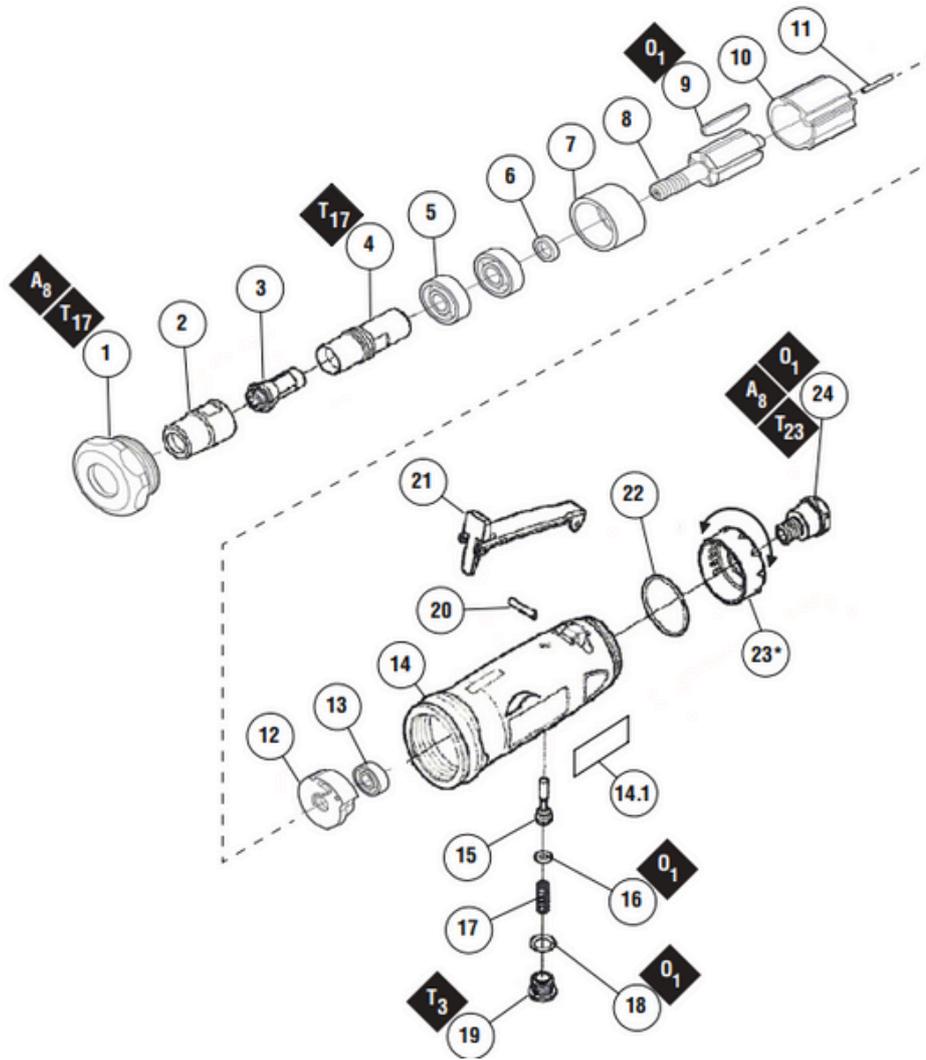


Models
 DGS31 - 1/4" Collet
 DGS32 - 6 mm Collet

Dynabrade Nitro Series™ Straight-Line Die Grinders

Complete Assembly



ITEM	P/N	DESCRIPTION	QTY.
1	55910	LOCK RING	1
2	55911	COLLET CAP	1
3	55912 55938	COLLET INSERT - 1/4" (DGS31) COLLET INSERT - 6mm (DGS32)	1
4	55913	COLLET BODY	1
5	55914	BEARING	2
6	55915	ROTOR SPACER	1
7	55916	FRONT END PLATE	1
8	55917	ROTOR	1
9	55918	VANE	5
10	55919	CYLINDER	1
11	55920	PIN	1
12	55921	REAR END PLATE	1
13	55922	BEARING	1
14	55923 55937	HOUSING ASSY. - MDL# DGS31 HOUSING ASSY. - MDL# DGS32	1
14.1	55924	LABEL	1
15	55925	VALVE STEM	1
16	55926	O-RING	1
17	55927	VALVE SPRING	1
18	55928	O-RING	1
19	55929	VALVE CAP	1
20	55930	PIN	1
21	55931	LEVER ASSY.	1
22	55932	O-RING	1
23*	55933	EXHAUST COVER	1
24	55934	INLET BUSHING	1
25	55935	WRENCH	2

CAUTION

*Exhaust cover swivels 360°. Direct exhaust air away from operator, and in a direction that does not cause additional hazards.

KEY

O Oil: O₁ = Air Lube

A Adhesive: A₈ = Loctite #567

T_x X = Torque Value (N•m)
 (N•m x 8.85 = lb•in.)

Always follow adhesive manufacturers cleaning and priming recommendations.