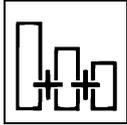


04395 - CLEAR ACRYLIC FILLER 5:1



1000 ml +
200 ml +
200-250 ml

Pot life at 20° C:
2-3 h



Ø 1,4 mm
4 Atm
HVLP:
Ø 1,3 mm
2-2,5 Atm
N° of coats: 2



Air drying at 20° C:
3-4 hours

DESCRIPTION

Two-pack acrylurethane colourless bond primer.

USE

Suitable for surfaces of extruded aluminium and its alloys (truck tailgate, frames, light alloy tank-cars), stainless steel.

CHARACTERISTICS

- Very high adhesion on aluminium.
- Suitable as a primary layer for transparent (ACRIFAN or industrial clearcoats) or pigmented finishes (ISOFAN, ACRITOP, ISOLACK)

SUBSTRATE PREPARATION

Degrease perfectly with 00695 SILICONE REMOVER SLOW.

APPLICATION

Spraying.

Mixing ratio:

04395 CLEAR ACRYLIC FILLER 5:1
29355 LECHSYS ACRITOP HARDENER
00824 (Slow)-00825 LECHSYS UNIVERSAL THINNER

volume and weight

1000 parts
200 parts
200-250 parts

Pot life at 20 °C: 2 ÷ 3 hours
Spray viscosity at 20°C: 20-22" FC4
Air cap Ø: 1.4 mm; HVLP 1.3 mm
Air pressure: 4 Atm; HVLP 2 - 2.5 Atm
Number of coats: 2
Recommended film thickness: 15-25 µ
Theoretical coverage: 1 kg mixture : 18 m² at 25 µ
V.O.C. = 520 g/l

DRYING TIME

The film can be oversprayed without sanding from 3-4 hours up to 2-3 days (at 20 °C) from the application.



OVERCOAT WITH

- ACRIFAN INCOLORE (Clearcoat)
- ISOFAN – ACRITOP – ISOLACK topcoats
- Industrial clearcoats

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