



Q 40-444

2K High Build Primer 4:1

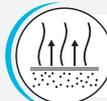
Characteristics

40-444 is a filler with high filling power and very easy to sand, can be used as a compact or high-build sanding filler. It can also be used to fill partial areas (spot repair) without post-sagging and edge markings. Can also be used wet-on-wet with the addition of 20-30% thinner.

Physical Characteristics

 COLOR	 40-444-1001 40-444-3501	 40-444-1002 40-444-3502	 40-444-1003 40-444-3503	 VOC 2004/42/IIB(c)(540)<500	
 4:1 A:B:C	40-444 : 100 40-444HN : 25 99-200 : 10 %	 W/W	40-444 : 100 40-444HN : 25 99-200 : 20-30 %	 12 M	12 month

Application

 22 - 35 s 4 mm DIN	 W/W	12 - 16 s 4 mm DIN	 1,6 - 1,8 mm 2 bar	 W/W	1,2 - 1,4 mm 2 bar	 HVLP 2 bar		
 2-3	 W/W 1		Between the coatings Before the oven drying	5 min 10 min				
Consumption: 7 - 8 m ² /l		90 - 270 μm	 W/W	20-30 μm		P320 - P500	 W/W	P800 - P1000

Drying

 dust dry 10 min sandable after 1,5h			sandable after 45 min		sandable after 20 min		1,5 h
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Storage

	Store the product in a ventilated place. Keep away from direct exposure to sunlight. Keep between +5°C and 20°C.
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Safety

			For more informations check the safety data sheet.
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	This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products. Copyright: Q-Company Int. GmbH, all rights reserved.
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