

Characteristics:

Ultra high solid clear coat, thixotropic, good flow and UV resistant. High hardness, good chemical, mechanical and weathering resistance. Suitable for applications in spray booth. Clear coat is designed for use on solvent- and waterborne base coat.

Application:

Mixing ratio: 2:1 by volume. Mix throughly. Apply with a spray gun with nozzle diameter 1,2 mm in 2 normal coats with 10 min. flash off between the coats.

Technical data:

VOC content: 2004/42/IIB(d)(420) 385 Clear coat 70-265: Shelf-life: 12 months Density: $0,96 \text{ g/cm}^3$ Colour: clear Hardener normal 70-265HN - Hardener fast 70-265HF: Shelf-life: 12 months Density: 1,00 g/cm³ Colour: colourless/slightly yellow Note: Possible light coloration of the hardener doesn't affect the shade of the finishing







7-10 min <> coat



A+B

2:1

HN 60°C. 30 min HN 20°C. 9 h HF 60°C. 20 min HF 20°C. 6 h



15 min



P1000 - P2500

S 19-20 s 4mm DIN

12 month







1,2 mm 2 coats 45-50 my



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