

# **Technical Data Sheet**

## Q 70-425 Thermo Coating Spray

#### **Characteristics:**

This highly heat-resistant special paint is suitable for parts that are particularly exposed to high temperatures. Can be used in the engine area, on the exhaust system, on two-wheelers, grills, stovepipes and wherever temperatures up to 650°C occur. The coating hardens only by slow heating from 250°C.

#### Verarbeitung:

Surfaces: steel

The application takes place directly on the metallic surface. Do not prime!

No pre-treatment with primers and no post-treatment with other top coats and clear coats necessary. Do not spray on resin-painted surfaces, as the paint may pull up.

Remove loose rust, grind, degrease. Only paint on dust-free and dry surfaces.

Spraying distance: 10 - 15 cm

2 spray coats (approx. 15 µm dry film thickness per spray coat).

5 min. flash-off time between the coats.

Dust-dry: 10 min.

Touch-dry: 45 min.

The specified drying times refer to a dry film layer thickness of 30  $\mu$ m and an ambient temperature of 20°C.

The paint only hardens at temperatures above + 200°C. Warm up slowly.

After finishing the painting process, turn the can and spray the valve empty.

### Technical Data:

Base: Silicone resins



This data sheet is for informational purposes only. To the best of our knowledge, the data given corresponds to the latest standard and are based on years of experience in the manufacture of our products. Copyright: Q-Company 2019, all rights reserved

Q-Company Int. GmbH / Beckershof 3 / D-24558 Henstedt-Ulzburg / Germany Version: 02.01.2020